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REV.	DESCRIPTION	DATE
04	EMPHASIZED THE OPTION OF MOUNTING THE DOORS TO EITHER THE PRUSD OR THE PR FRAMES.	12/13/2016

04

D

D

C

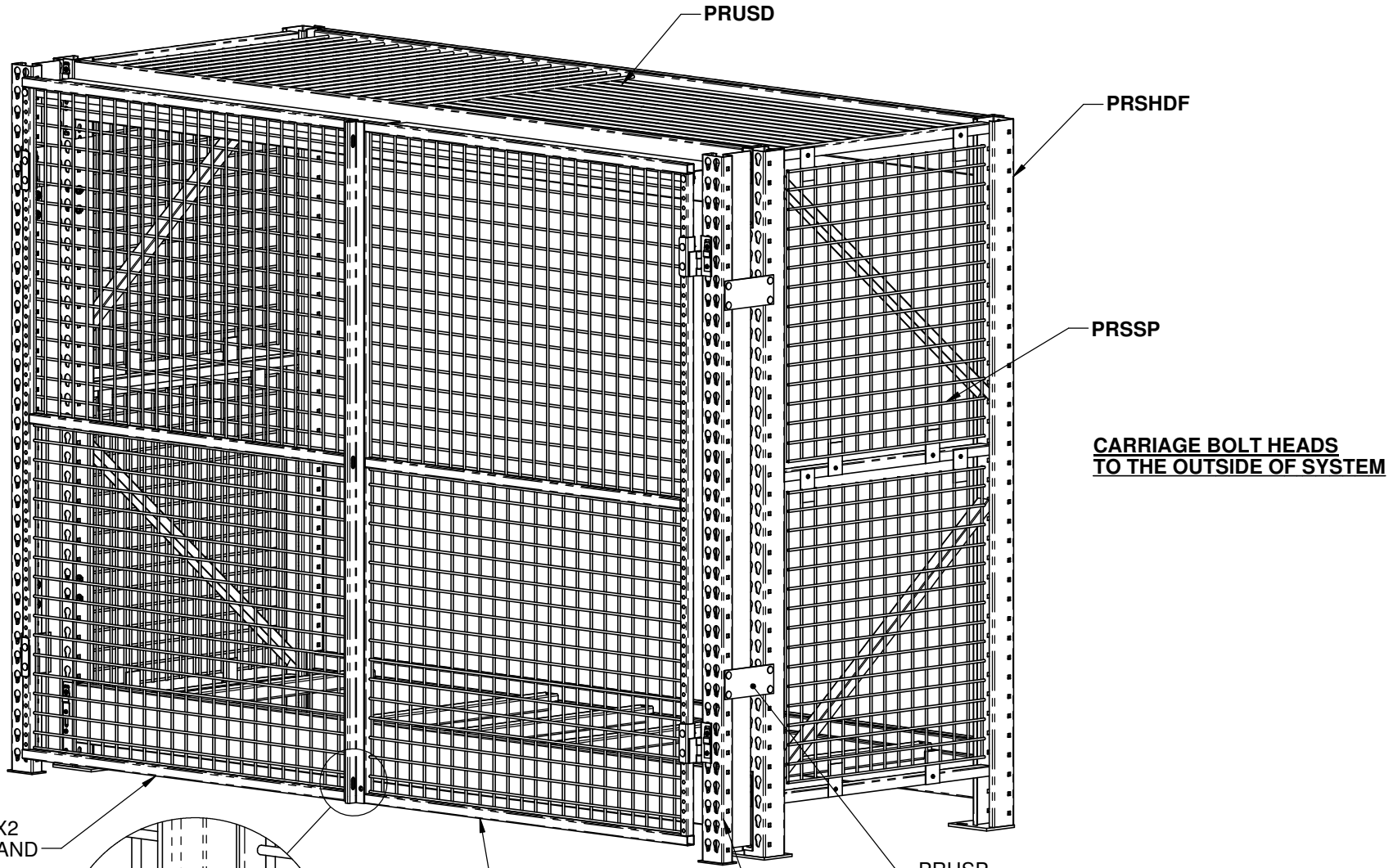
C

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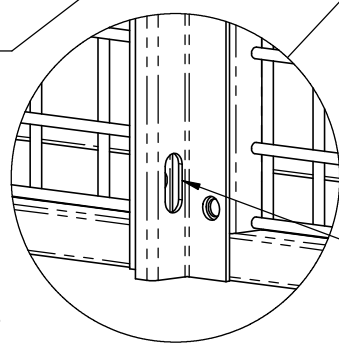
PRUSD2X2 LEFT HAND

PRUSD2X2 RIGHT HAND

PRUSD CONNECTOR PLATE

PRUSD (OPTIONAL - DOORS CAN BE INSTALLED DIRECTLY TO THE PALLET RACK FRAMES)

CARRIAGE BOLT HEADS TO THE OUTSIDE OF SYSTEM



DETAIL A SCALE 1 : 4

1/2" WIDE SLOT AND 1/2" DIA HOLE FOR CUSTOMER SUPPLIED LOCKS AT TOP, CENTER, AND BOTTOM

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20161213

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ECM # 500000018448

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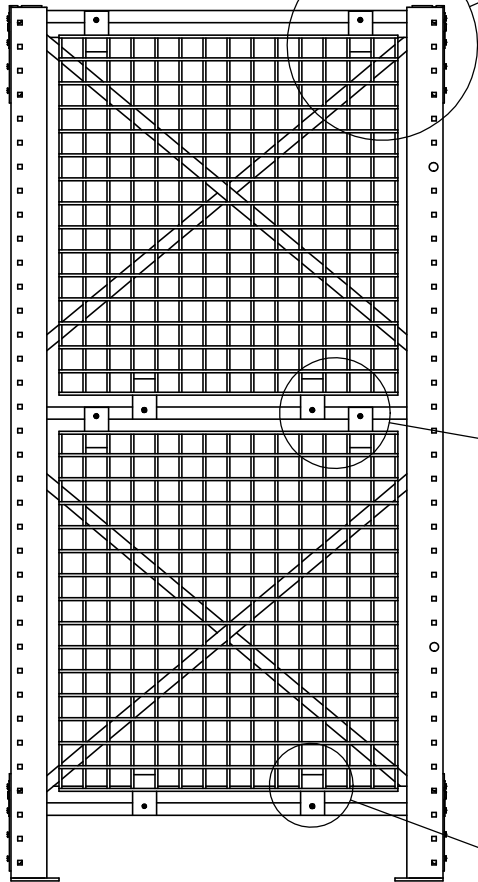
2

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STEP 1

ATTACH PRSSP (SIDE SECURITY PANELS) USING SELF DRILLING/THREADING SCREWS FROM HARDWARE PACK.

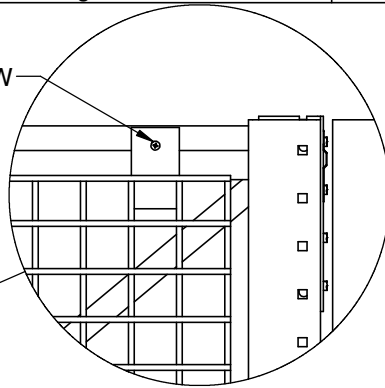
SIDE SECURITY PANEL INSTALLATION



LEFT END

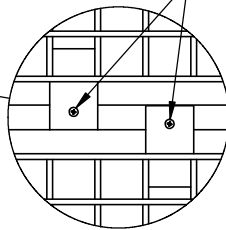
CARRIAGE BOLT HEADS TO THE OUTSIDE OF SYSTEM

SCREW



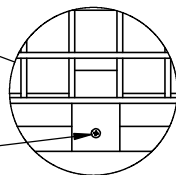
DETAIL C
SCALE 1 : 8

SCREWS



DETAIL D
SCALE 1 : 8

SCREW

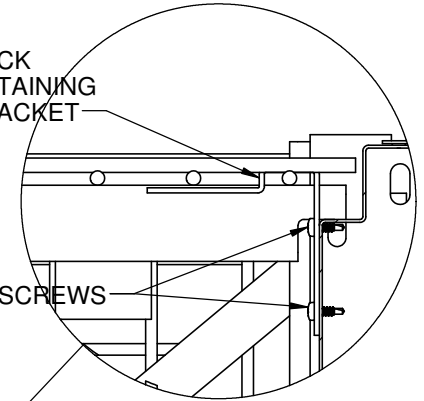


DETAIL E
SCALE 1 : 8

UPPER DECK PANEL INSTALLATION

DECK RETAINING BRACKET

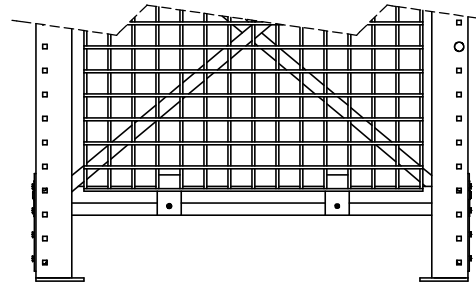
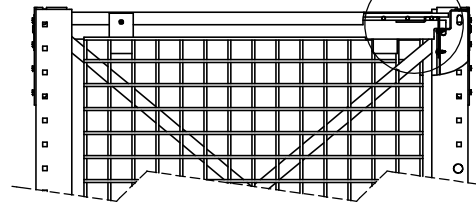
SCREWS



DETAIL F
SCALE 1 : 4

STEP 2

PLACE PRUSD (UPPER SECURITY DECK) ON TOP PAIR OF BEAMS. "WEAVE" THE RETAINING BRACKETS THROUGH THE WIRE AND AGAINST THE BEAM, THREE AGAINST FRONT BEAM, THREE AGAINST REAR, ONE AT EACH END AND ONE IN THE MIDDLE, AS SHOWN. SECURE WITH SELF DRILLING/THREADING SCREWS FROM HARDWARE PACK.



LEFT END

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**CARRIAGE BOLT HEADS
TO THE OUTSIDE OF SYSTEM**

**OPTIONAL
PR UPRIGHT SECURITY
PANEL INSTALLATION**

STEP 3

WHEN USING THE PRUSP USE THE 5/16-18 FASTENERS FROM THE HARDWARE PACK TO ATTACH IT TO THE PR FRAMES USING THE CONNECTOR PLATES

ALLOW SPACE NEAR THE TOP AND BOTTOM FOR THE DOOR HINGES IN STEP 4.

D

D

C

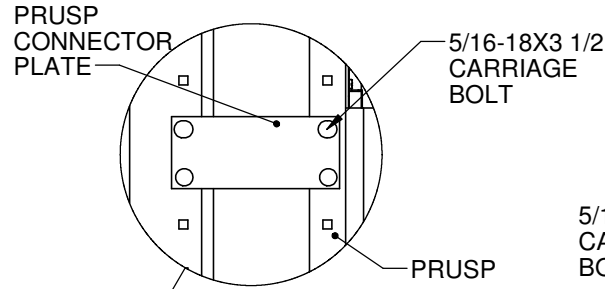
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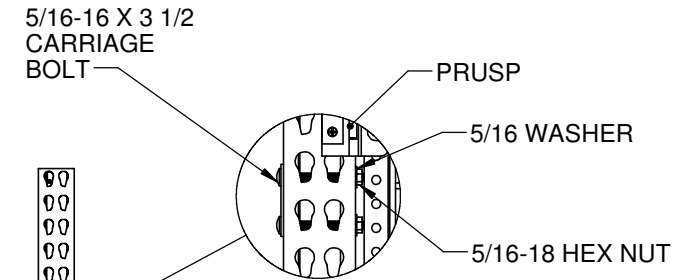
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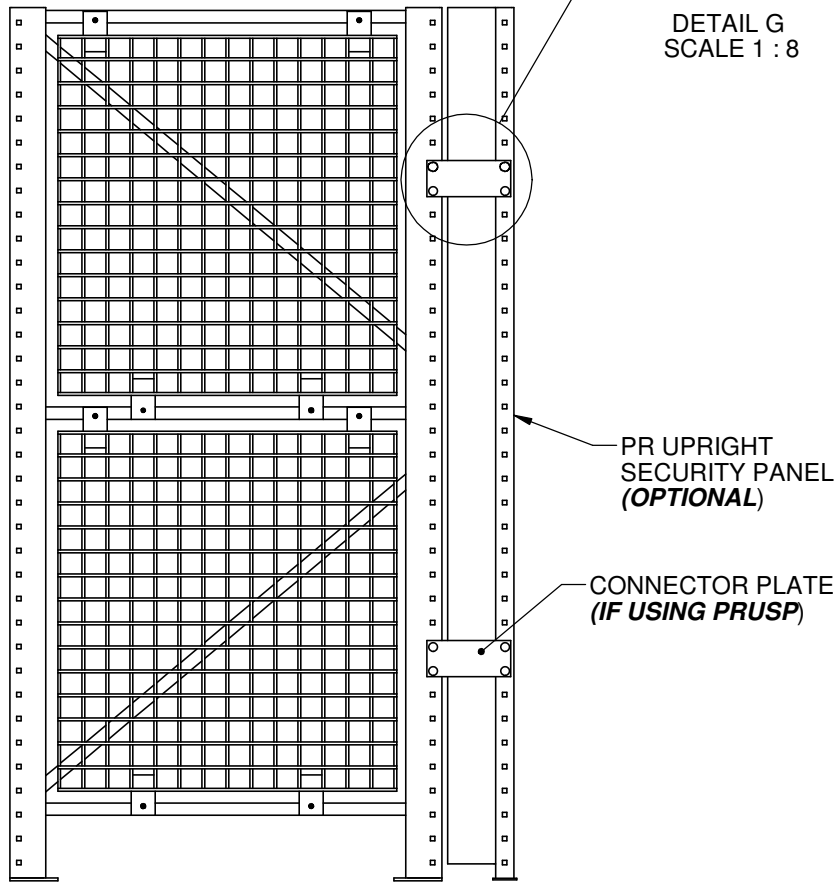
A



DETAIL G
SCALE 1 : 8



DETAIL H
SCALE 1 : 8



LEFT END

**FRONT, LEFT UPRIGHT
SHOW WITH OPTIONAL
PR UPRIGHT SECURITY PANEL**

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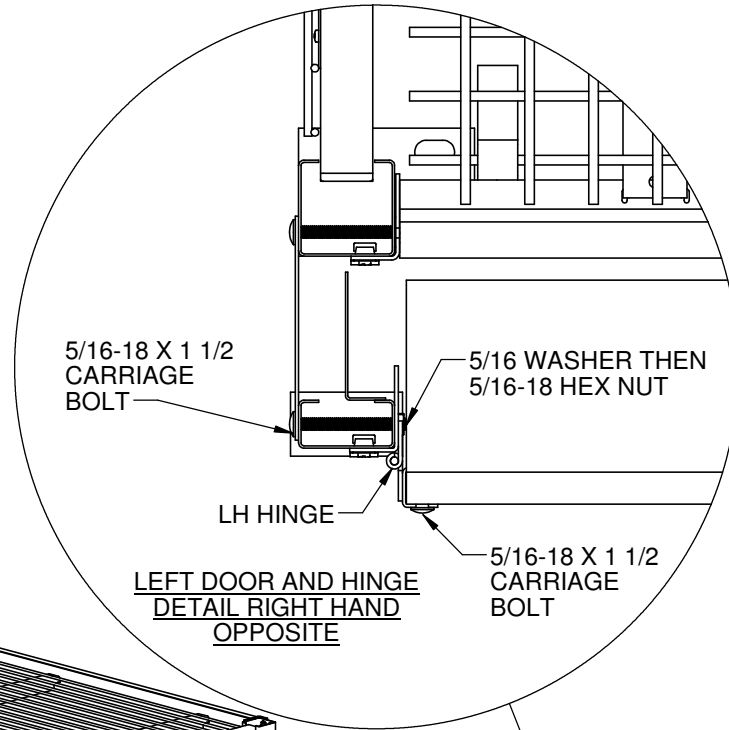
**CARRIAGE BOLT HEADS
TO THE OUTSIDE OF SYSTEM**

STEP 4

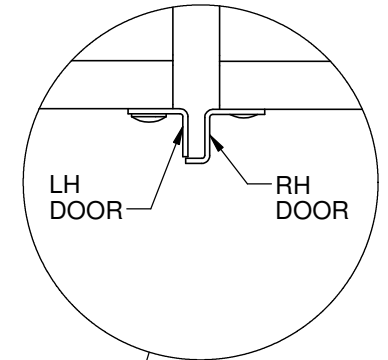
**DOORS CAN BE
CONNECTED DIRECTLY
TO THE PALLET RACK
FRAME IF NOT
USING THE OPTIONAL
PRUSP.**

SECURE EITHER LH OR RH DOOR TO
PRUSP OR PALLET RACK FRAME
WITH 5/16-18 FASTENERS.

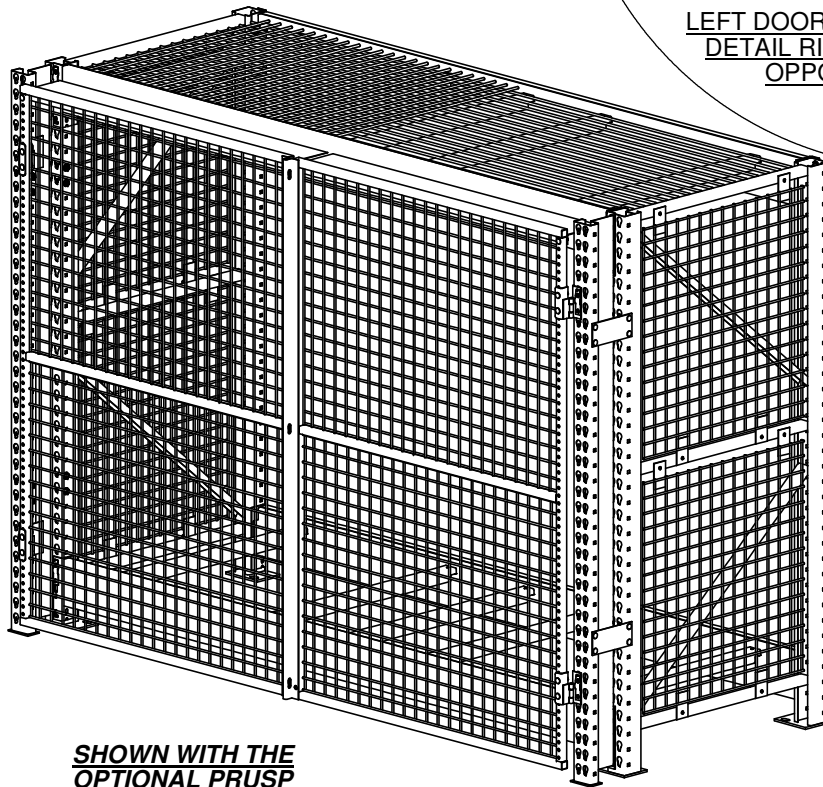
INSTALL THE OPPOSITE DOOR.



DETAIL J
SCALE 1 : 6

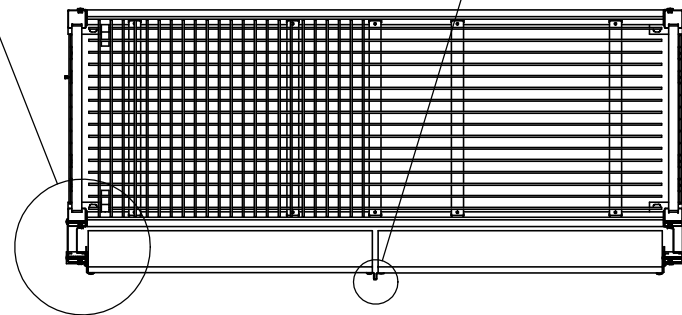


DETAIL K
SCALE 1 : 4



**SHOWN WITH THE
OPTIONAL PRUSP**

ISOMETRIC VIEW



TOP

**SECURITY DOOR
INSTALLATION**

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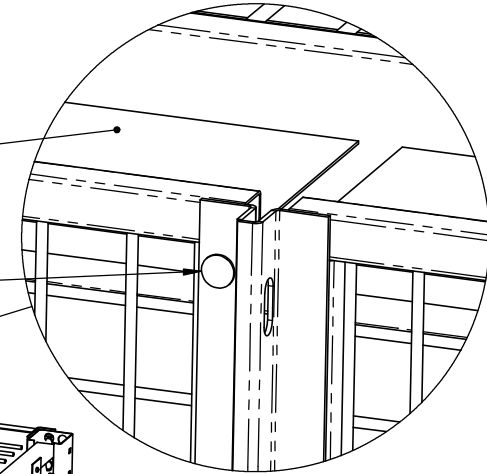
**CARRIAGE BOLT HEADS
TO THE OUTSIDE OF SYSTEM**

STEP 5

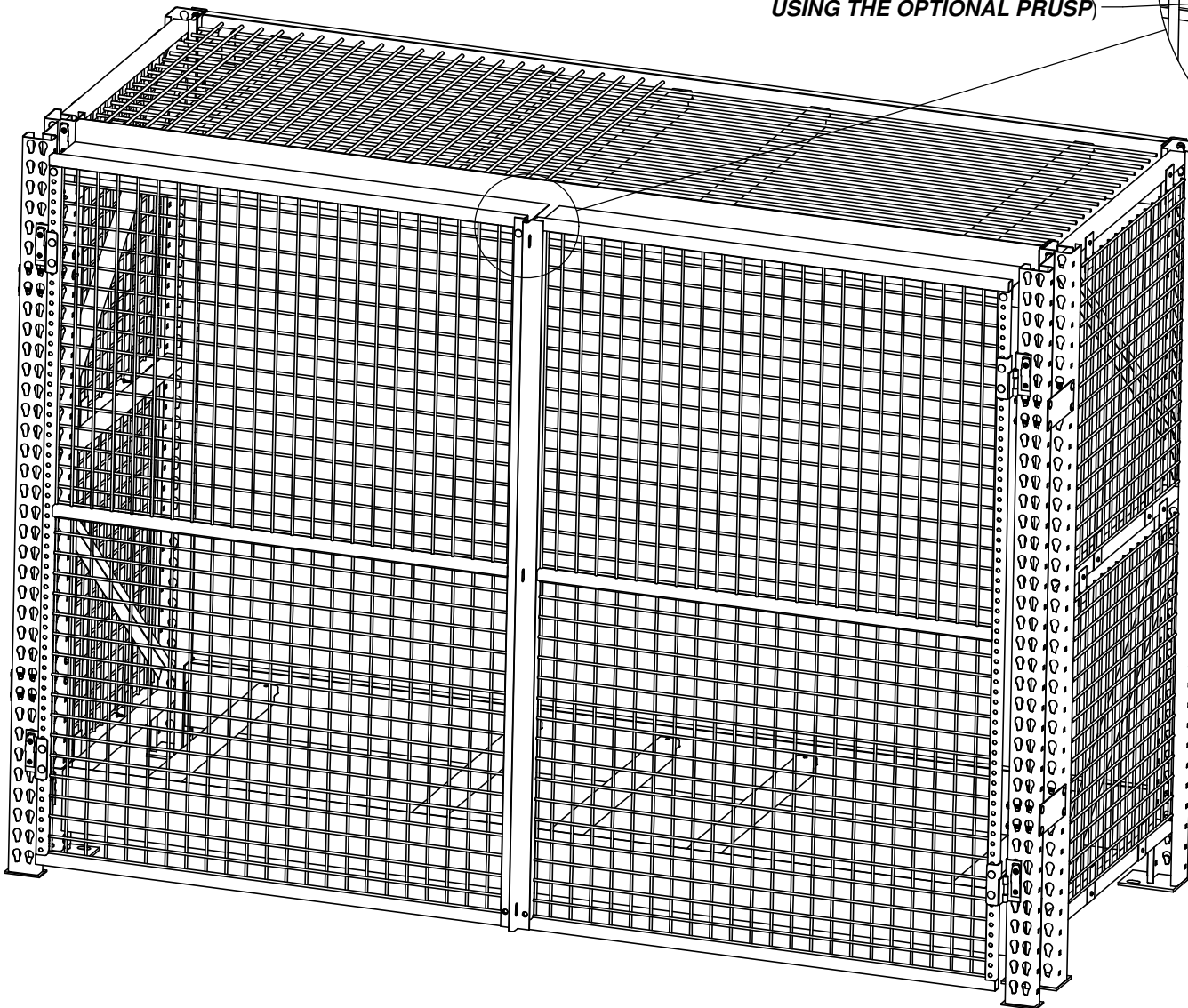
**IF USING THE OPTIONAL PRUSP AT THE TOP OF EACH
DOOR USE THE 1/4-20 FASTERENS AND ATTACH
THE SHEET METAL SECURITY PANEL**

PRSD2X2
UPPER SECURITY
PANEL, SHEET METAL
**(ONLY USED WHEN
USING THE OPTIONAL PRUSP)**

1/4-20 FASTENERS
**(ONLY USED WHEN
USING THE OPTIONAL PRUSP)**



DETAIL L
SCALE 1 : 4



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