



- 1) Lay uprights on floor.
- 2) Install upper tie between uprights.
- 3) Install bolt-on tie bars with weld nut facing DOWN.
- 4) Bolt should be install from the outside face of the upright so the nut is on the inside.
- 5) Be sure to use (2) washers on each bolt. One between the bolt and the upright, the other between the nut and the upright.
- 6) Make sure all bolts are properly installed before tightening
- 7) Make sure all bolts are tight and seated completely.
- 8) Install the (2) non-locking casters on the *rear* bolt-on tie bar using the weld nuts.
- 9) Install the (2) locking casters on the *front* bolt-on tie bar using the weld nuts.
- 10) Make sure the casters are threaded completely into the weld nut.
- 11) Two people should lift the unit into vertical position with all (4) sets of casters on the floor.

SHELVES:

- 1) Install the bottom shelf first (38" DEEP), insert the top part of the bracket in the 17th slot from the bottom. Position the shelf at the 30 degree down position.
- 2) Install the 2nd from the bottom shelf (28" DEEP). Insert the top part of the bracket in the 11th slot from the top of the shelf below. Position the shelf at the 30 degree down position.
- 3) Install the 3rd from the bottom shelf (24" DEEP). Insert the top part of the bracket in the 11th slot from the top of the shelf below. Position the shelf at the 30 degree down position.
- 4) Install the top shelf (16" DEEP). Insert the top part of the bracket in the top slot. Position the shelf at the 30 degree down position.



**MAXIMUM LOAD CAPACITY FOR 30 DEGREE DOWN-TILT
SHELVES IS 150 LBS! NEVER EXCEED MAXIMUM LOAD CAPACITY!**