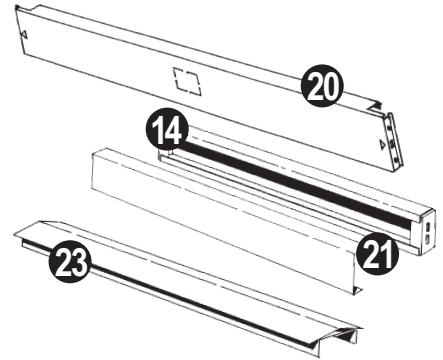
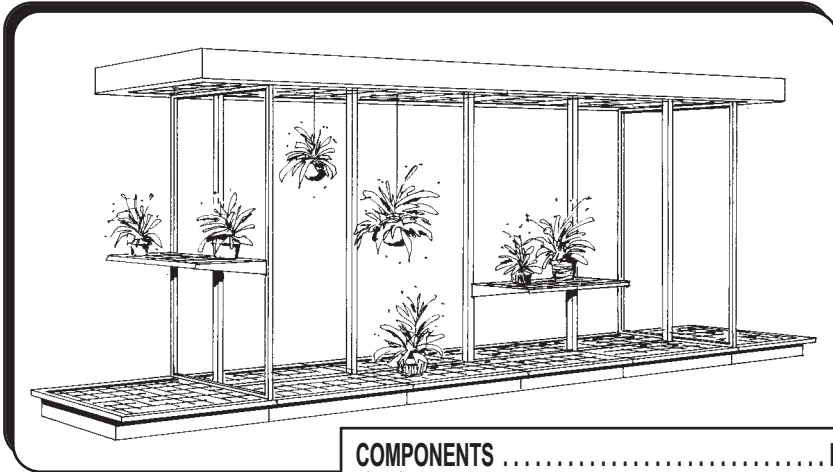


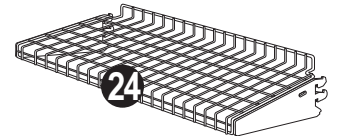
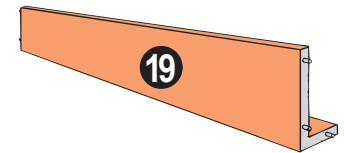
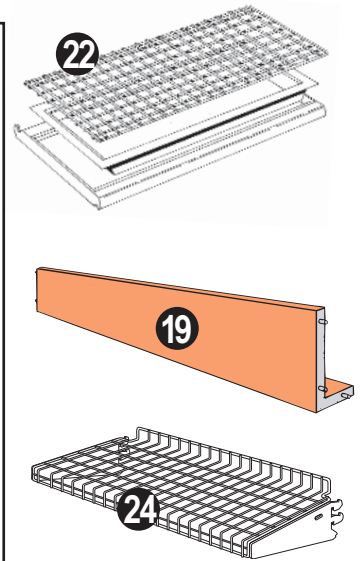
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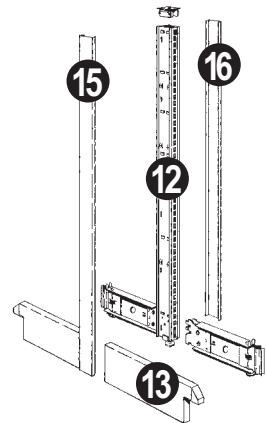
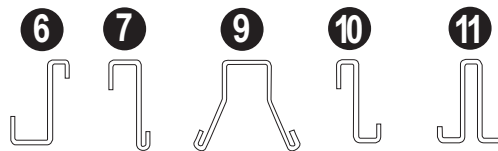
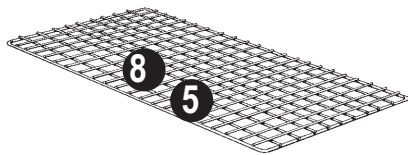
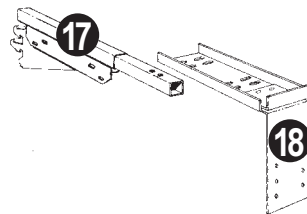
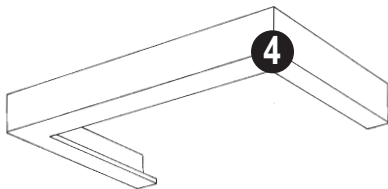
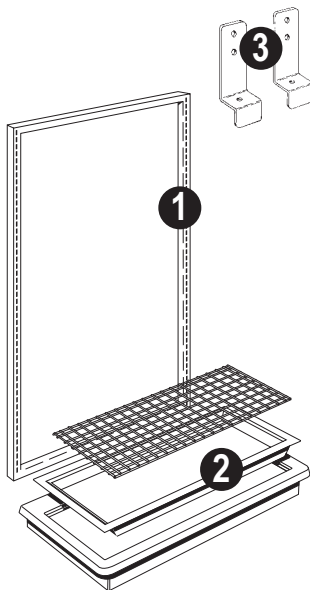
PARTS IDENTIFICATION



COMPONENTS	PART #
1. TOEM, no back end merchandiser	NBTOEM9642
2. PLANT GONDOLA END FLAT, three piece	PGEF24-2020-05
3. END CAP BOTTOM RETAINER	ECBR
4. CANOPY END CORNICE	Q79428-4224
5. HANGING WIRE GRID, end cap	HPGE-4324
6. HANGER HOOK, for end cap wire grid, arm	HPGEAH
7. HANGER HOOK, for end cap wire grid, single	HPGH-S
8. HANGING WIRE GRID, for gondola	HPG-4820
9. HANGER HOOK, for gondola wire grid, double	HPGH-D
10. HANGER HOOK, for gondola wire grid, single	HPGCAH-S
11. HANGER HOOK, for gondola wire grid, double	HPGCAH-D
12. BASIC UPRIGHT	BU-96
13. BASE SHOE	BS-20
14. OPEN BACK STIFFNER	OBS-4
15. UPRIGHT END COVER	VC-96
16. UPRIGHT END COVER	VOBT-84
17. ADJUSTABLE CANOPY BRACKET, fixture mount	CBAF-1824
18. CANOPY FLANGE, for deluxe canopy	CFHP973
19. DELUXE CANOPY, laminated	DC-84L or DC88L
20. KICKPLATE, for WBS	KPW-45
21. OPEN BACK STIFFNER, with cover	OBSWC-4
22. PLANT GONDOLA BASE SHELF, three piece	PGBS-4820
23. PLANT GONDOLA WATER DEFLECTOR	PGWD-48
24. PLANT UPPER SHELF, gondola or end cap	SEE BOX →



UPPER SHELF	DEPTH	...see table
PGUS-4818-DGA2A		
PLANT GONDOLA	WIDTH	OPTIONAL TAG MOLDING
	42" for END FLAT	BLANK = NO TAG
	48" for GONDOLA	DGA2A = SILVER
		DGA2G = GOLD



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STEPS 1 THROUGH 5

1 Insert base shoes into all uprights. Run upright levelers out approximately 1/4".

2 Stand the upright up and push down sharply. The base shoes should lock in place. If they do not, step on the shoe to lock. Repeat this step for all uprights.

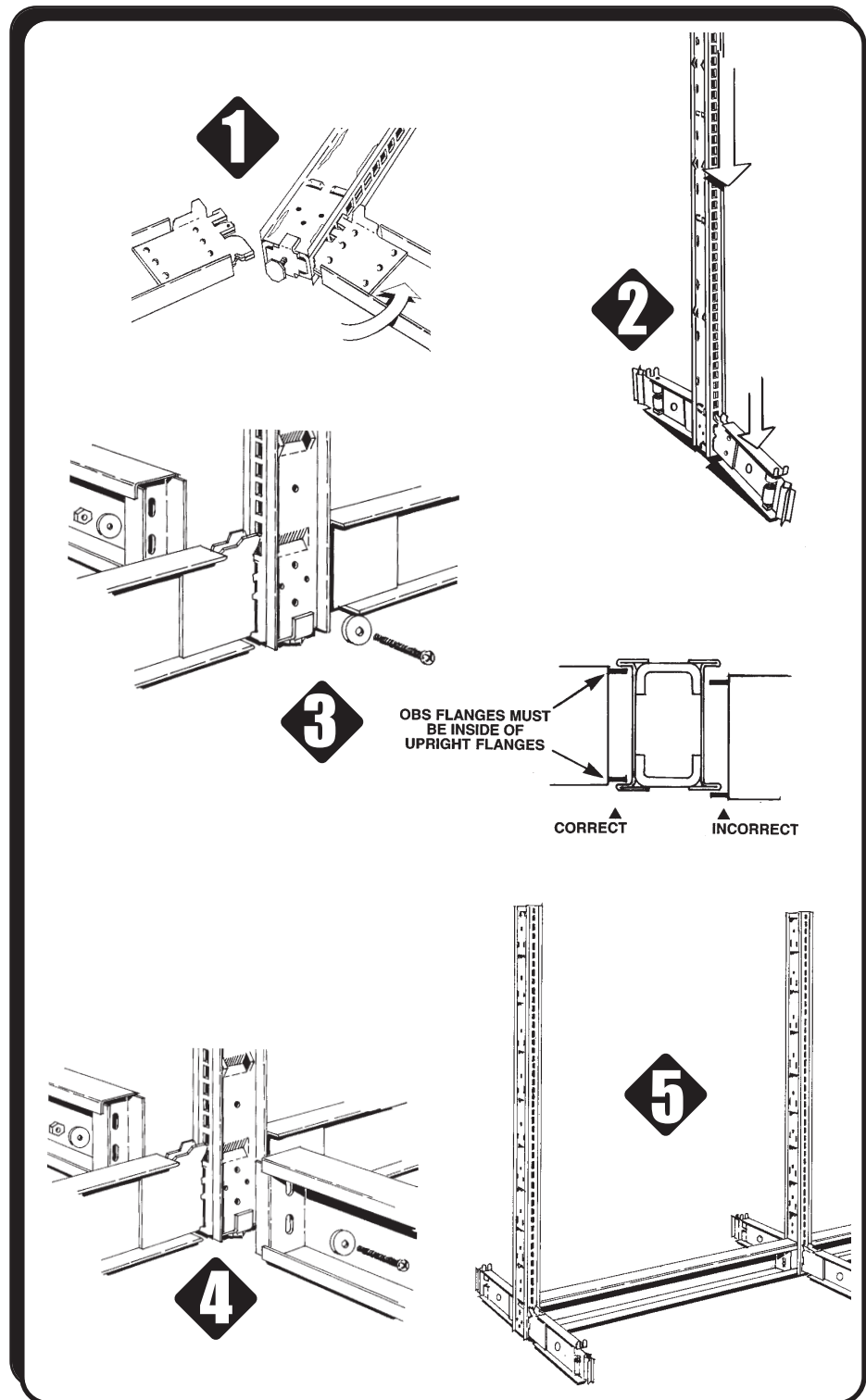
3 Bolt the first Open Back Stiffener (OBS) through the bottom slot as shown. The OBS should be raised until the bottom of the slot hits the screw before tightening securely.

4 Repeat step 3 with the second upright / base shoe assembly.

5 Bolt through first OBS, second upright, and second OBS. Use a shim or have someone hold the loose second OBS.

Level the first OBS with a carpenter's level by adjusting the first and second upright levelers.

Plumb each upright by adjusting the base shoe levelers.



PLANT DISPLAYER

STEPS 6 THROUGH 11

6 Install both kickplates in first section. KICKPLATES SNAP IN FROM THE FRONT. DO NOT SLIDE DOWN FROM TOP. 1 1/2" corner notch on the kickplates should be on top when installed.

Repeat steps to construct all sections. Leave all screws slightly loose. Level and plumb all sections.

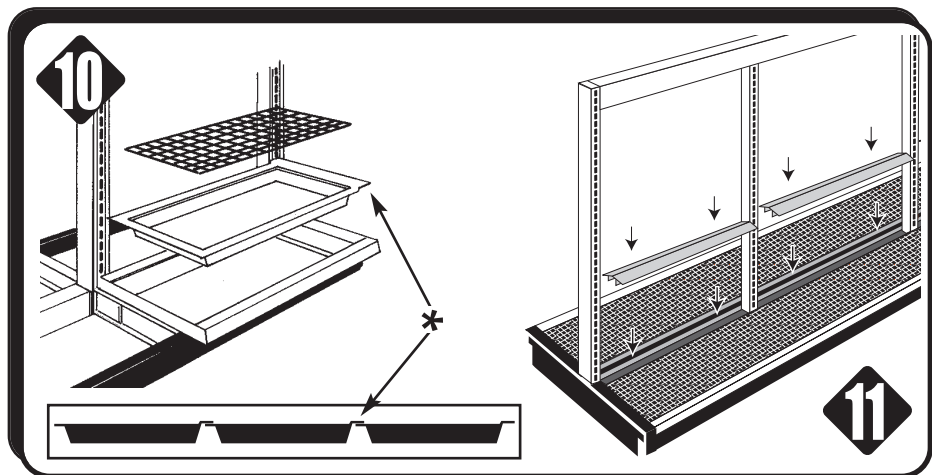
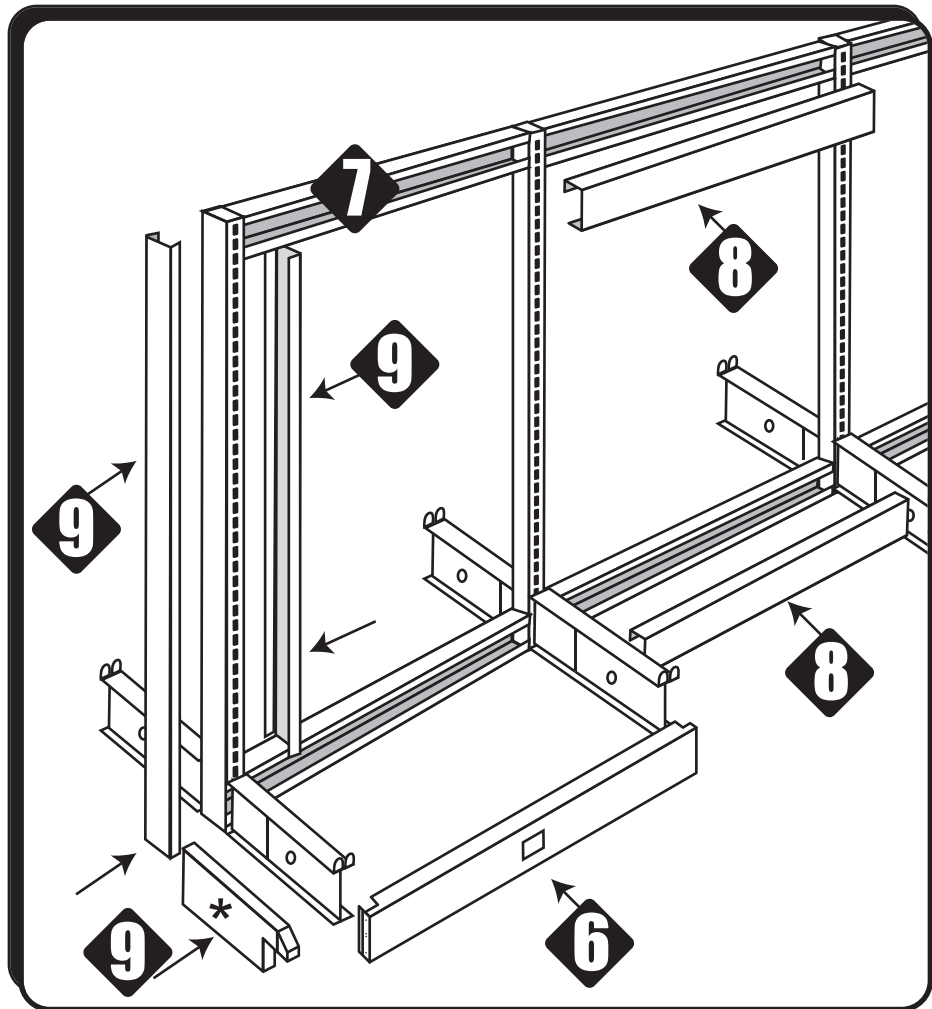
7 Install upper Open Back Stiffeners as shown. Refer to steps 3 and 4 for assistance.

8 Install Open Back Stiffener Covers over all Open Back Stiffeners as shown.

9 Place upright End Covers and Base Shoe Covers as shown. *NOTE** if you will be installing the Plant Gondola End Flats, do NOT install the Base Shoe Covers (they will not be used).

10 Assemble and install base shelves, as shown, in all sections. *Note the raised lip on one edge of the drip pan. This raised lip must overlap the flat lip on the pan beside it. They must be laid out from one end to the other so lips will overlap accordingly.

11 Place Water Deflectors between each upright.



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STEPS 12 - 14, AND CANOPY BRACKET ASSEMBLY

12

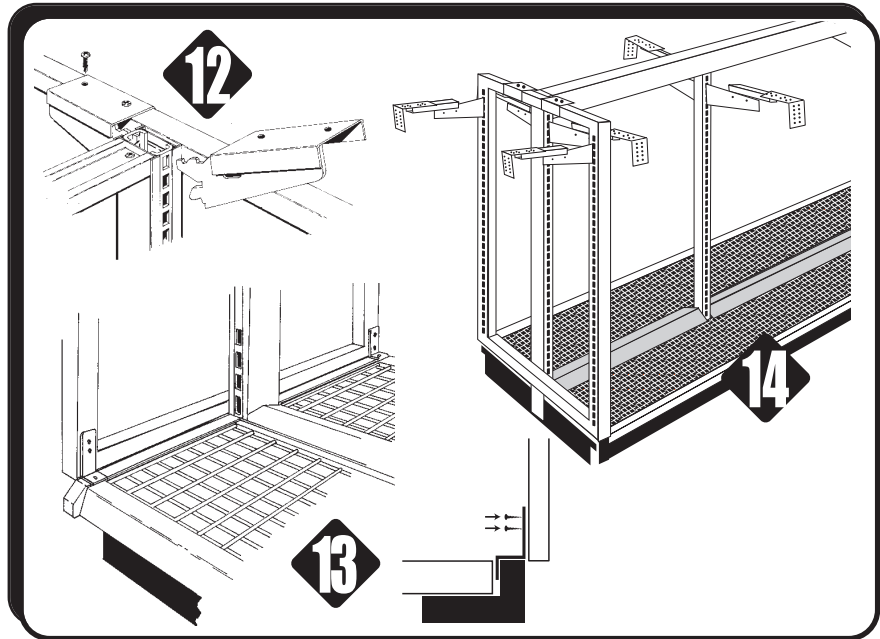
Hook left and right Mounting Brackets in to the top slot of each end upright over the TOEM as shown. Secure brackets to merchandiser with the included self tapping screws.

13

Attach the End Cap Bottom Retainers over the Base End Shoes as shown. Screw retainers into Tubular Outside End Merchandiser as shown.

14

Attach all assembled canopy brackets. See steps 14A through 14F for Canopy Bracket Assembly.



Qty	Item Description
a	2 1/4 - 20 x 1 1/4" phillips truss head machine screw
b*	6 1/4 - 20 hex nut
c	4 1/4" lock washer
d*	5 1/4 - 20 x 1/2" phillips truss head machine screw

NOTE: Hardware pack is for one flange. Two extra of each item marked * are included for fastening light kit.

CANOPY BRACKET HARDWARE DETAIL

14A

Insert all brackets in the uprights at the third slot from the top as shown.

14B

Secure Housing Bracket as shown... be sure that the bracket to housing position is as shown in the front view, below. NOTE: The housing is reversible end for end... examine the front view drawing carefully to determine the correct bracket and flange housing.

14C

Push the housing against the upright while tightening the screws.

14D

Insert the extension into the housing and secure the canopy flange to the extension as shown in the top view below.

14E

Adjust the extension to the required depth and install the a lock screw (D) on the bottom side of the housing.

14F

Repeat the steps 14A through 14E for all remaining uprights.

PLANT DISPLAYER

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STEPS 15 THROUGH 19

FRONT VIEW OF PLACED CANOPY BRACKETS

	Qty	Item Description
e	1	"Tite-Joint" fastener
f	3	1900-159-1.500, 8 gauge x 1 1/2" steel pins
g	4	#10 x 5/8" phillips pan head sheet metal screw

15 After the canopy flanges have been installed, with screws slightly loose, position the first canopy section.

16 Position the first canopy section butting against the canopy end and the 3" return against the bottom of the canopy flange. Screw the canopy into the canopy flange as shown.

17 Join the first and second canopy sections, inserting steel pins and taping the joint snug. Be sure the 3" return is against the bottom of the canopy flanges as you screw the canopy to the canopy flange as in step 16.

18 Insert the "tite-joint" fastener downward at the canopy joint and the canopy flange as shown. Adjust the fastener so that both plates are in the routed pockets of the canopy sections.

19 Tighten the fastener using an open end wrench on the bolt head. Screw the canopy and canopy flange as shown in step 16.

